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**Victor Higor Oliveira Vidal** 

Análise da superfície da zircônia monolítica multicamadas mediante diferentes protocolos de polimento

Governador Valadares 2023

### **Victor Higor Oliveira Vidal**

# Análise da superfície da zircônia monolítica multicamadas mediante diferentes protocolos de polimento

Dissertação apresentada ao Programa de Pós-graduação em Ciências Aplicadas à Saúde, da Universidade Federal de Juiz de Fora, Campus Governador Valadares, como requisito parcial à obtenção do título de Mestre em Ciências Aplicadas à Saúde.

Orientador: Prof. Dr. Rodrigo Furtado de Carvalho

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### **RESUMO**

O presente estudo in vitro tem como objetivo analisar a rugosidade e a morfologia superficial da zircônia monolítica multicamadas mediante desgastes, simulando um processo de ajuste no momento da instalação e os efeitos de diferentes protocolos de polimento. Foram analisadas duas marcas diferentes de zircônia, quais sejam: Amanngirrbach Zolid FX Multilayer, Koblach, Áustria e GoldF ML Multilayer, Hong Kong, China. Foram produzidas e divididas em seis grupos com dez amostras em cada grupo (n = 10), identificados como: CO (Controle - sem desgaste), DA (EVE Diacera - roda com partículas de diamante), PA (Pasta de Polimento Diamond Paste com Óxido de alumínio), PD (Pasta de Polimento Diamond Excel com granulação de diamante), EX (Exa-Cerapol – KIT com três etapas) e GL (Glaze Paste Insync). Ressalta-se que, independentemente da quantidade de etapas de polimentos dos aludidos grupos, todas as amostras foram submetidas ao mesmo período de tempo de polimento, 60 segundos. As amostras foram confeccionadas utilizando sistema de CAD/CAM com as dimensões 2.0x3,0x2,5mm. Em seguida, foram asperizadas com lixa d'água número 1200 antes da sinterização e, posteriormente submetidas aos protocolos de polimento correspondente a cada grupo. Após a aplicação dos protocolos de polimento, foram realizadas análises quantitativas quanto à rugosidade superficial e qualitativas usando o microscópio eletrônico de varredura (MEV), antes e depois dos polimentos. Notou-se efetividade de todos os protocolos testados, gerando diferenças estatísticas significativas (p≤0,05) quando comparado antes e depois dos polimentos. Os menores valores de Ra e Rz foram observados para os grupos DA e GL. Os achados morfológicos confirmaram os achados quantitativos, evidenciando superfícies mais lisas e polidas para DA e GL. Constatou-se diferenças na rugosidade de acordo com a zircônia, para PA e EX. Conclui-se que os protocolos de polimento de superfície apresentaram diferenças na morfologia e rugosidade das amostras analisadas. Alguns protocolos de polimento podem apresentar diferenças de acordo com a zircônia.

Palavras-chave: Zircônia monolítica. Zircônia multicamadas. Zircônia multilayer. Zircônia CAD/CAM.

### **ABSTRACT**

The present in vitro study aims to analyze the roughness and surface morphology of multilayer monolithic zirconia through wear, simulating an adjustment process during installation, and assessing the effects of various polishing protocols. Two different brands of zirconia were examined, namely: Amann Girrbach Zolid FX Multilayer, Koblach, Austria, and GoldF ML Multilayer, Hong Kong, China. They were manufactured and divided into six groups, each containing ten samples (n = 10), identified as follows: CO (Control - no wear), DA (EVE Diacera - wheel with diamond particles), PA (Diamond Paste Polishing Paste with Aluminum oxide), PD (Diamond Excel Polishing Paste with diamond grains), EX (Exa-Cerapol – KIT with three steps), and GL (Glaze Paste Insync). It's worth noting that, irrespective of the number of polishing steps in the mentioned groups, all samples were subjected to the same polishing duration of 60 seconds. The samples were created using a CAD/CAM system with dimensions of 2.0x3.0x2.5mm. They were then roughened with 1200 grit sandpaper before sintering and subsequently subjected to the corresponding polishing protocols for each group. After applying the polishing protocols, quantitative analyses were conducted concerning surface roughness, and qualitative analyses were performed using a scanning electron microscope (SEM) before and after polishing. The effectiveness of all tested protocols was evident, leading to significant statistical differences (p≤0.05) when comparing the surfaces before and after polishing. The lowest Ra and Rz values were observed in the DA and GL groups. The morphological findings confirmed the quantitative results, revealing smoother and more polished surfaces for the DA and GL groups. Differences in roughness were found depending on the type of zirconia for the PA and EX groups. In conclusion, the surface polishing protocols exhibited variations in the morphology and roughness of the analyzed samples. It is worth noting that some polishing protocols may yield different outcomes depending on the type of zirconia used.

Keywords: Monolithic zirconia. Multilayer zirconia. Zirconia CAD/CAM.

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## 1 INTRODUÇÃO

A zircônia tornou-se muito popular na odontologia restauradora devido a suas excelentes propriedades mecânicas que incluem alta resistência, tenacidade a fratura e biocompatibilidade. Por muito tempo utilizou-se a zircônia como subestrutura para estratificação, sendo possível esconder sua opacidade e obter resultados estéticos adequados. Em geral, tais restaurações estratificadas em zircônia apresentavam resultados estéticos superiores às alternativas de estrutura em metal com aplicação de cerâmica (ESQUIVEL-UPSHAW; HSU ABDULHAMEED; JENKINS; NEAL, REN, CLARK, 2018).

Na busca por solucionar os problemas decorrentes de fraturas nas estruturas estratificadas, os fabricantes do seguimento de materiais para odontologia desenvolveram a prótese monolítica de zircônia, eliminando a necessidade de aplicação de cerâmica de cobertura. Essa modificação tornou as próteses menos suscetíveis a fraturas e lascamentos (ESQUIVEL-UPSHAW; HSU ABDULHAMEED; JENKINS; NEAL, REN, CLARK, 2018).

Inicialmente, as zircônias monolíticas apresentavam-se com estética bastante limitada no que se refere à correspondência de cor e translucidez, tanto que seu emprego em regiões esteticamente sensíveis (região de anteriores) eram questionáveis (PEKKAN G, PEKKAN K, BAYINDIR BÇ, ÖZCAN M, KARASU B., 2020).

Posteriormente, chegou-se nas zircônias multicamadas, que apresentam melhores características estéticas, combinando boa resistência, translucidez e aprimoramento na combinação de cores (GHODSI S, JAFARIAN Z. 2018).

Com a tecnologia CAD-CAM, o processo de design e fabricação é rápido e requer menos etapas quando comparado com os métodos convencionais. Entre os diversos tipos de zircônia, aquelas que são desenvolvidas para sistemas de CAD/CAM possuem estrutura mais homogênea, o que possibilita a usinagem de peças mais finas sem perder a resistência. Além disso, devido a mudanças de composição, consegue-se atingir níveis de translucidez satisfatórios, obtendo-se excelentes resultados estéticos, especialmente com a zircônia monolítica multicamadas (ALTAN; CINAR; TUNCELLI, 2019).

Se comparada aos diversos materiais já disponíveis há muitos anos nos

métodos tradicionais de confecção de prótese dentaria, a zircônia monolítica é considerada um material essencialmente novo, havendo pouco conhecimento científico sobre suas propriedades, principalmente sobre suas limitações, comportamento estético ao longo do tempo, resistência à desgastes por pontas e durabilidade clínica (ELEANA KONTONASAKI; ATHANASIOS RIGOS; CHARITHEA ILIA; THOMAS ISTANTSOS, 2019).

A lisura da superfície das próteses odontológicas em cerâmica desempenha um papel crucial na prática clínica, impactando diretamente na saúde bucal e no conforto do paciente. Uma superfície lisa não apenas facilita a higiene oral, tornando a limpeza mais eficiente e reduzindo o acúmulo de placa bacteriana, mas também minimiza o risco de irritação gengival e inflamação. A ausência de asperezas na cerâmica promove uma interação mais suave com os tecidos circundantes, prevenindo o desgaste excessivo e contribuindo para a estabilidade a longo prazo da prótese. Além disso, a lisura adequada é essencial para evitar atritos indesejados com os dentes adjacentes e antagonistas, promovendo uma oclusão harmoniosa e prevenindo danos à estrutura dentária existente (LIMA JÚNIOR, D. A. de .; NOGUEIRA FILHO, R.; BATISTA, M. R. A. de J. .; COUTO, G. A. S. do .; LIMA, D. M. .; FIROOZMAND, L. M, 2022).

Dessa forma, mais do que conhecer as propriedades do material, torna-se relevante entender o comportamento clínico num espectro longitudinal (HABIBI et al, 2020). Entender fatores intrínsecos e extrínsecos que influenciam a durabilidade das intervenções protéticas tem aplicabilidade no cotidiano do cirurgião-dentista, sendo um dos paradigmas das pesquisas atuais na Odontologia Restauradora.

Embora no âmbito dos Materiais Dentários a zircônia monolítica desempenhe um papel fundamental com propriedades altamente satisfatórias (ÖZTÜRK; CAN, 2019), deve-se investigar até que ponto intervenções clínicas aparentemente insignificantes dos cirurgiões-dentistas podem afetar o desempenho do material nas reabilitações orais (DONOVAN; ABD AL-RAHEAM; SULAIMAN, 2018).

Importante destacar que, até o momento, existem poucos trabalhos científicos que abordem protocolos de polimento em cerâmicas multicamadas, o que demonstra a importância e a necessidade do presente estudo.

Assim, realizou-se um estudo experimental *in vitro* para analisar a superfície da zircônia multicamadas mediante diferentes protocolos de polimento.

### 2 ARTIGO CIENTÍFICO

O presente artigo científico foi submetido para publicação no periódico Journal of Prosthetic Dentistry, com fator de impacto 4.6 (2022) e com classificação qualis da CAPES A2. O trabalho segue com a formatação exigida pelo periódico:

Surface analysis of multilayer monolithic zirconia using different polishing protocols

MPhil, Victor Higor Oliveira Vidal, a DDS, Rodrigo Furtado de Carvalhob

### Abstract

Problem: To understand the behavior of prosthetic interventions performed by dentists and identify the factors influencing their durability. Objective: To determine the most efficient surface treatment protocol for reducing roughness and grooves in multilayer zirconia. Materials and Methods: We used ten blocks of multilayer zirconia, five from Amanngirrbach Zolid FX Multilayer (Herrschaftswiesen, Koblach, Austria) and another five from GoldF ML Multilayer (Lan Duan Chang East Road, Haidian District, Beijing, China). Roughness analyses of the samples were conducted before and after polishing using a portable roughness meter (model 400,200; Digimess, São Paulo, Brazil) and scanning electron microscopy at 4000x magnification. Statistical analysis was performed using the jamovi project software (2021). Results: All protocols proved effective in reducing the surface roughness of the samples, with Group GL showing the most significant improvement, followed by Group AD. The scanning electron microscopy results aligned with the roughness findings. Conclusion: The surface polishing protocols exhibited variations in the morphology and roughness of the analyzed samples. It is important to note that the choice of polishing protocol may vary depending on the type of zirconia used.

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### Introduction

In the search to solve the problems resulting from fractures in the stratified structures, the manufacturers of the follow-up of materials for dentistry developed the monolithic zirconia prosthesis, eliminating the need for the application of ceramic covering. This modification made the prostheses less susceptible to fractures and chipping<sup>1</sup>. The multilayer zirconias, which present better aesthetic characteristics, combining good resistance, translucency and improvement in the combination of colors<sup>2</sup>.

If compared to the various materials already available for many years in traditional methods of making dental prosthesis, monolithic zirconia is considered an essentially new material, with little scientific knowledge about its properties, especially about its limitations, aesthetic behavior over time, resistance to wear by tips and clinical durability<sup>3</sup>.

Thus, more than knowing the properties of the material, it becomes relevant to understand the clinical behavior in a longitudinal spectrum<sup>4</sup>. Understanding intrinsic and extrinsic factors that influence the durability of prosthetic interventions has applicability in the daily life of the dentist, being one of the paradigms of current research in Restorative Dentistry.

Although in the field of Dental Materials monolithic zirconia plays a fundamental role with highly satisfactory properties<sup>5</sup>, it should be investigated to what extent seemingly insignificant clinical interventions by dentists can affect the performance of the material in oral rehabilitation<sup>6</sup>. Thus, an in vitro experimental study was carried out to analyze the surface of multilayer zirconia using different polishing protocols.

### Materials and methods

We worked with two multilayer zirconia brands: Amanngirrbach Zolid FX Multilayer, Herrschaftswiesen, Koblach Austria and GoldF ML Multilayer, Lan Duan Chang East Road, Haidian District Beijing, China.

For the elaboration of the samples, the 3D drawing was created in appropriate dental software, which automatically provided the milling path of the samples written by the computer, through the CAM software. With this, parity was achieved in the milling, wear and vibration process, even in blocks from different manufacturers.

The sample drawing software version was Exocad Valletta, Darmstadt, Germany, build 2.2 6654 2017. The version of the CAM software (milling and block course creation) was Exocad Plovdiv CAM, Darmstadt, Germany, build 3.8.31803.

Samples with the following dimensions (2,0x3.0x2.5 mm were produced). With three models of drills in the milling machine: Ceramill Tools Roto RFID 1.0mm ZI, Herrschaftswiesen, Koblach, Austria; Ceramill **Tools** Roto **RFID** 2.5mm ZI, Herrschaftswiesen. Koblach. Ceramill **RFID** Austria: Tools Roto 0.6mm ZI. Herrschaftswiesen, Koblach, Austria. All new, in the following milling machine model: Amann Girrbach Ceramill Motion 2 DNA Herrschaftswiesen, Koblach, Austria. It is noteworthy that twelve drill kits were used, one for each group of samples.

The sizing of the samples was determined with the purpose of encompassing the entire extent of the zirconia block. This strategy aimed to enable a more comprehensive analysis through the use of a profilometer and scanning electron microscope. For this reason, the samples were crafted utilizing the full height of the zirconia blocks.

Milling conditions were maintained for all samples, avoiding excess vibration and temperature variation at the time of machining, which promoted parity in the manufacturing environment, without forcing any of the materials to conditions that could compromise their integrity.

The samples were milled and then manually sprayed by the same operator, who used water sandpaper No. 1200 on the bench, repeating two movements for an extension of 10cm on the sheet for all samples for 10 seconds in each movement.

Then, the samples were sintered at 1520°C for a period of 9 hours, with a temperature rise curve of 120 minutes, as well as a temperature decrease curve for 240 minutes. 10 samples were sintered at a time in the Amann Girrbach Ceramill therm 3 sintering furnace, Herrschaftswiesen, Koblach, Austria.

The samples of the two brands (Amanngirrbach Zolid FX Multilayer, Herrschaftswiesen, Koblach Austria and GoldF ML Multilayer, Lan Duan Chang East Road, Haidian District Beijing, China) were randomly divided into six groups (https://www.randomizer.org/): CO (Control), DA (EVE Diacera - wheel with diamond particles), PA (Diamond Polishing Paste with Aluminum Oxide), PD (Diamond Excel Polishing Paste with diamond granulation), EX (Exa-Cerapol – KIT with three steps) and GL (Glaze Paste Insync) (Table 01).

Table 01-Name of the groups, acronyms, descriptions of the manufacturers and polishing times

Group	Acronym	Manufacturer description	Polishing time
Controle	Controle CO No changes		-
EVE Diacera	DA	Discs Specially developed for work with zirconia with high concentration of diamonds (no polishing paste dispenses)	Two stages of 30s Total: 60s
Aluminum Paste	PA	Allplan Polishing Paste One Step Polishing (60s) with Extra Fine Granulated Aluminum Oxide 2 to 4 microns	One step Total: 60s
Diamond Paste	PD	FGM Polishing Paste One-step polishing (60s) with extra-fine granulation diamond (2 to 4 microns)	One step Total: 60s
Exa-Cerapol EX		KIT Exa-Cerapol green + Exa-Cerapol pink + Cerapol white	Three stages of 20s Total: 60s
Glaze Paste Insync	GL	OdontoMega Glaze in paste	-

After sintering the samples, isopropyl alcohol was cleaned for 4 minutes by means of a sonic bath, in order to allow a better measurement of the surface roughness profile.

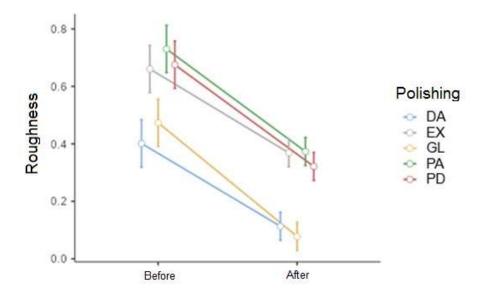
Initially, the surface roughness (Ra and Rz) was evaluated by a portable roughness meter (model 400,200; Digimess, São Paulo, Brazil) before and after polishing. The samples were subjected to five measurements from 0.25mm apart, in random areas of the surfaces, with the following roughness parameters: 0.25mm cutoff and filter gauss<sup>7</sup>.

The data were submitted to statistical analysis in the software "The jamovi project" (2021), jamovi (Version 2.2)<sup>8</sup>.

Two samples from each group were analyzed under scanning electron microscopy (JEOL JSM-6510; Musashino, Akishima, Tokyo), before and after polishing, with 4000X magnification.

### **Results**

When analyzing the Ceramill samples before polishing, it was observed that the specimens of Groups DA (EVE Diacera) and GL (Glaze Paste Insync) had a lower roughness compared to the other samples. The samples of Groups EX (Exa-Cerapol), PD (Diamond Paste) and PA (Aluminum Paste) had approximate roughness. After polishing, all samples showed a decrease in surface roughness, on average, as evidenced by the decrease in the Ra value (Graph 01).



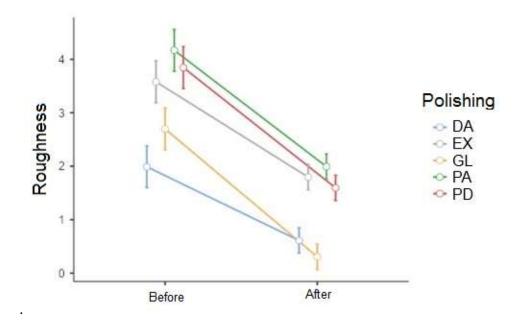
Graph 01 - Mean roughness values (Ra), before and after the different polishing protocols - Ceramill Ceramics

It is possible to observe that all polishing protocols showed a significant reduction in the value of the average roughness (Ra), that is, the samples became smoother after the polishing process. The p-value in all cases was less than 0.001, which indicates that the polishes had a real effect in reducing the roughness of the samples. The polishing protocol that presented the highest mean difference between the roughness values before and after was the GL Group, with a difference of 0.39590 (Table 02).

Table 02 – Polishing protocols; Mean and standard deviation values for mean roughness (Ra) before and after; Difference between the means and P value (before and after) – Ceramill Ceramics.

Polishing	Before – Mean ±	After – Mean ±	Mean	P value (Before
	SD	SD	Difference	- After)
EVE Diacera (DA)	$0.402 \pm 0.155$	$0.113 \pm 0.025$	0.28850	< 0.001
ExA-Cerapol (EX)	$0.661 \pm 0.092$	$0.369 \pm 0.106$	0.29180	< 0.001
Glaze (GL)	$0.473 \pm 0.079$	$0.078 \pm 0.027$	0.39590	< 0.001
Aluminum Paste (PA)	$0.730 \pm 0.163$	$0.373 \pm 0.068$	0.35700	< 0.001
Diamond Paste (PD)	$0.675 \pm 0.136$	$0.322 \pm 0.111$	0.35380	< 0.001

When analyzing the graph of the parameters of mean roughness (Rz) before polishing, it is observed that as with Ra, the samples of Groups DA and GL presented a lower roughness when compared to the samples of Groups EX, PD and PA, which presented statistically similar values. It can be observed that all the polishes presented a significant reduction in the value of the average roughness (Rz), indicating that the samples had a decrease in the surface roughness after the polishing process (Graph 02).



Graph 02- Mean roughness values (Rz), before and after the different polishing protocols - Ceramill Ceramics

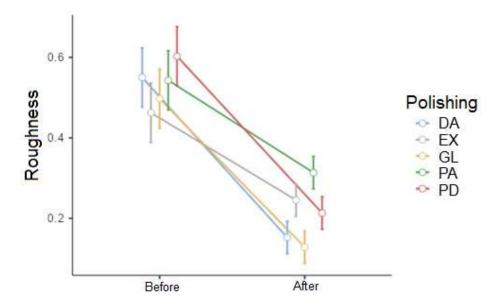
All polishing methods were effective in reducing the roughness of the sample, with significant differences between the mean values before and after in all cases (P value < 0.001). It can be stated that the GL Group presented the greatest mean reduction of surface roughness (2.39260) (Table 03).

Table 03-Polishing protocols; Mean and standard deviation values for mean roughness (Rz)

before and after; Difference between the means and P value (before and after) – Ceramill Ceramics.

Polishing	Before – Mean ± SD	After – Mean ± SD	Mean Difference	P value (Before - After)
EVE Diacera (DA)	$1.99 \pm 0.359$	$0.610 \pm 0.132$	1.37910	< 0.001
Excerapol (EX)	$3.58 \pm 0.500$	$1.80 \pm 0.476$	1.78320	< 0.001
Glaze (GL)	$2.70 \pm 0.334$	$0.304 \pm 0.091$	2.39260	< 0.001
Aluminum Paste (PA)	$4.17 \pm 0.938$	$1.99 \pm 0.404$	2.17640	< 0.001
Diamond Paste (PD)	$3.85 \pm 0.714$	$1.59 \pm 0.522$	2.25020	< 0.001

With regard to the GoldF ML Multilayer, observing the values of Ra before polishing, it is possible to notice that the groups are closer to each other, since the averages vary between 0.4 and 0.6. For Ra values after polishing show a significant reduction in roughness in all groups. The polishes with the best performances were GL (0.128), DA (0.152) and PD (0.213). Groups EX and BP presented similar results (Graph 03).



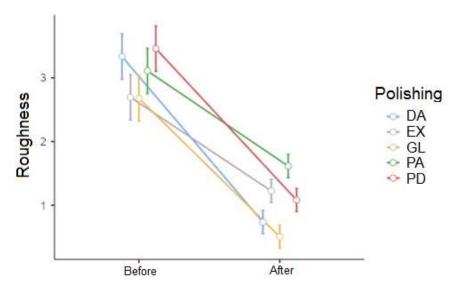
Graph 03- Mean roughness values (Ra), before and after the different polishing protocols - GoldF ML Multilayer

The polishes with the best performances were GL, with an average roughness difference of 0.3691, DA (0.39780) and PD (0.38980). The EX and PA polishes had a smaller decrease in roughness, with mean differences of 0.2169 and 0.2294.

Table 04- Polishing protocols; Mean and standard deviation values for mean roughness (Ra) before and after; Difference between means and P value (before and after) – GoldF ML Multilayer

Polishing	Before – Mean ± SD	After – Mean ± SD	Mean Difference	P value (Before - After)
EVE Diacera (DA)	$0.550 \pm 0.057$	$0.152 \pm 0.035$	0.39780	< 0.001
Excerapol (EX)	$0.462 \pm 0.112$	$0.245 \pm 0.096$	0.21690	< 0.001
Glaze (GL)	$0.497 \pm 0.135$	$0.128 \pm 0.051$	0.36910	< 0.001
Aluminum Paste (PA)	$0.543 \pm 0.086$	$0.314 \pm 0.060$	0.22940	< 0.001
Diamond Paste (PD)	$0.603 \pm 0.158$	$0.213 \pm 0.060$	0.38980	< 0.001

As for the parameter Rz for GoldF ML Multilayer, observing the mean roughness before polishing, it is noticed that the groups present similar values, ranging from 2.68 to 3.46. After polishing, roughness decreased significantly in all groups, ranging from 0.506 to 1.61. It is noted that the GL and AD groups resulted in the lowest roughness values after polishing (Graph 04).



Graph 04- Mean roughness values (Rz), before and after the different polishing protocols - GoldF ML Multilayer

The results showed that all polishes were effective in reducing the roughness of the samples. The p values (significance value) were all < 0.001, indicating that the differences in roughness before and after polishing were significant (Table 05).

Table 05- Polishing protocols; Mean and standard deviation values for mean roughness (Rz) before and after; Difference between means and P value (before and after) – GoldF ML Multilayer

Polishing	Before – Mean ± SD	After – Mean ± SD	Mean Difference	P value (Before - After)
EVE Diacera (DA)	$3.33 \pm 0.269$	$0.736 \pm 0.157$	2.5966	< 0.001
Excerapol (EX)	$2.69 \pm 0.486$	$1.22 \pm 0.350$	1.4689	< 0.001
Glaze (GL)	$2.68 \pm 0.468$	$0.506 \pm 0.210$	2.1714	< 0.001
Aluminum Paste (PA)	$3.11 \pm 0.594$	$1.61 \pm 0.310$	1.4933	< 0.001
Diamond Paste (PD)	$3.46 \pm 0.824$	$1.08 \pm 0.342$	2.3763	< 0.001

Performing a comparison of the final polyemnto results obtained, among the Ceramill samples, the GL polishing protocol resulted in the lowest roughness (0.078), together with the DA protocol, for Ra values. For GoldF ML Multilayer, the GL protocol again resulted in the lowest roughness (0.128), along with the DA and PD protocols, for Ra values. For Rz, the relationships were maintained for Ceramill, and were distinct for GoldF ML Multilayer, where GL and AD presented statistically lower values (Table 06).

Table 06 – Comparison of mean and standard deviation between the polishing protocols within it for Ra and Rz; Comparison of mean and standard deviation between ceramic deferents in the same polishing protocol for Ra and Rz.

Average roughness (Ra)							
	EVE Diacera (DA)	Excerapol (EX)	Aluminum Paste (PA)	Diamond Paste (PD)	Glaze (GL)		
Ceramil	0,113 ± 0,025Ba	0,369 ± 0,106Aa	0,373 ± 0,068Aa	0,322 ± 0,111Aa	0,078 ± 0,027Ba		
GoldF ML Multilayer	0,152 ± 0,035BCa	0,245 ± 0,096ABb	0,314 ± 0,060Aa	0,213 ± 0,060ACb	0,128 ± 0,051Ca		
	Average roughness (Rz)						
EVE Diacera Excerapol Aluminum Diamond Glaze (							
	(DA)	(EX)	Paste (PA)	Paste (PD)	,		
Ceramil	$0,610 \pm$	$1,796 \pm$	$1,992 \pm$	$1,595 \pm$	$0,\!304 \pm$		
Ceranni	0,132Ba	0,476Aa	0,404Aa	0,522Aa	0,091Ba		
GoldF ML	$0,736 \pm$	1,225 ±	1,615 ±	1,082 ±	$0,\!506 \pm$		
Multilayer	0,157CDa	0,350ABb	0,310Ab	0,342BCb	0,210Da		
Comital letters refer to the differences between relighing metacols within the same commission							

Capital letters refer to the differences between polishing protocols within the same ceramic; Lowercase letters refer to the differences between the ceramics within each polishing protocol.

Table 6 shows that Ceramil showed greater uniformity of surface behavior compared to GoldF ML Multilayer. The images in scanning electron microsopia corroborate the roughness data, showing that all protocols provided a decrease in roughness and evidences some surface defects (Figure 01).

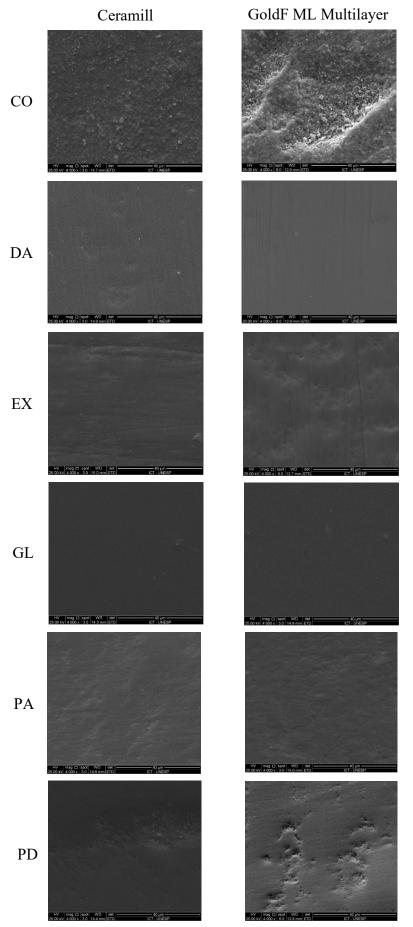


Figure 01-Surface morphological aspect of groups CO, DA, EX GL, PA and PD for Ceramill and GoldF ML Multilayer ceramics, in 4000x.

### Discussion

It was possible to verify that all protocols had effects on the surface morphology of the samples, evidencing a significant decrease in the mean values of roughness after polishing in all groups. As evidenced in the scanning electron microscopy images, an increase in superficial smoothness could be observed after the polishing protocols.

Zirconia has high hardness (H<sub>V</sub> 1,160–1,300), but lower than alumina (H<sub>V</sub> 1,800–2,200) and diamond (H<sub>V</sub> 10,200). Thus, they can be processed by instruments coated with abrasive diamond grains<sup>9</sup>. The most used forms for zirconia polishing are rubbers containing high-density diamond abrasives, represented in the present study by the DA and EX groups, and pastes containing diamond grains and other fine oxides, represented by PA and PD. The results showed better results for AD, if we consider both ceramics tested.

Glaze is considered the gold standard for ceramic polishing<sup>10</sup>, but it was possible to verify that other protocols achieved similar effects on surface roughness, according to DA for Ceramil and DA and PD for GoldF ML Multilayer. It should be noted that even the groups that presented higher values of roughness EX, BP and PD, also provided significant improvements in relation to the CO group.

Considering that the load conditions were standardized for all samples, these findings can be justified by the polishing time<sup>11,12</sup>. Considering that the time was standardized for all samples, further studies would be needed to verify the ideal time for the different protocols to reach similar standards. But the findings of the present study suggest advantages for the AD protocol, regardless of the ceramics. If we consider that this provided less surface roughness in less time and eliminates the need for the laboratory step, present in GL. With this, it is possible to propose new studies that evaluate the increase in polishing time of each group, in addition to the possibility of studying the combination of protocols.

It is important to emphasize that the zirconia roughening was performed before

sinterization, aiming to reduce energy and material consumption, as well as enabling better control over the technician's movements and force. If roughening were to be done after sinterization, it would require the use of multiple diamond burs, a challenging standardization of movements, and a higher expenditure of energy and time.

Another point to be highlighted is that the construction of the more uniform zirconia block may have directly impacted the roughness reduction results, since the Ceramil samples had a more uniform surface than the GoldF ML Multilayer samples. This uniformity can be seen by the mean roughness values and scanning electron microscopy images of the CO group, where Ceramil presented a thinner and more homogeneous microstructural aspect.

Considering that Ceramil presented mean values of roughness before polishing higher than the values of GoldF MT Multilayer, and that it reached similar values after the polishing protocols for all groups, except EX and PD, we can infer that the polishing protocols presented more favorable behavior for Ceramill. This finding may be directly related to the microstructure of the ceramics studied, with regard to the difference and conformity of the grains <sup>13</sup>, but this was not the object of analysis in the present study.

The wear of the opposite teeth is another issue of great clinical relevance <sup>14,15,16</sup>. Recent studies on the wear of the antagonist enamel have demonstrated that the proper surface finish of zirconia resulted in less enamel wear <sup>17,18,19</sup>. These results suggest that the wear of the antagonist enamel is significantly affected by the degree of surface finish. Given this scenario, the potential use of alternative polishing techniques to glaze, such as the DA technique, is of great relevance. Some studies report that glazed zirconia has greater wear loss than polished zirconia. Although the surface of vitrified zirconia is smooth before the wear test, after function, this layer is lost and consequently a rough surface appears, which can act aggressively as an abrasive surface <sup>17,18</sup>. The enamel loss generated by polished zirconia was significantly lower than in glazeated zirconias <sup>17,19</sup>.

Considering the growing adoption of zirconia as a restorative material in dentistry<sup>1</sup>, the present study showed that there may be alternatives to glaze, and it is important to know the effects of the polishing protocols already available in the market, which brings safety and agility to the clinical day-to-day.

It is not yet possible to state whether the manufacturing time, storage mode or even the difference in manufacturing batches of each zirconia block may have influenced the results. New studies involving the analysis of the interferences of the superficial morphological characteristics in the optical, mechanical and biological aspects should be performed, in order to assist the professional in the clinical decision of which polishing protocol to employ.

### Conclusion

The surface polishing protocols showed differences in the morphology and roughness of the analyzed samples. Some polishing protocols may differ according to zirconia.

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## 3 CONCLUSÃO

Os protocolos de polimento de superfície apresentaram diferenças na morfologia e rugosidade das amostras analisadas. Alguns protocolos de polimento podem apresentar diferenças de acordo com a zircônia.

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method of measurement, standardization, examiner reliability, and statistical method used with associated level of significance should be described in the Material and Methods section. Actual values should be provided in the Results section.

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References: See Reference Guidelines and Sample References page.

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In addition, specimen should be used rather than sample when referring to an example regarded as typical of its class.

### onal Terminology Guidelines

# Acrylic An adjective form that requires a noun, as in acrylic resin.

Affect, effect
Affect is a verb; effect is a noun. African American
Spelled thus and preferred over Negro and black in both adjective (African American patients) and noun (... of whom 20% were African Americans) forms.

Average, mean, median
Mean and average are synonyms. Median refers to the midpoint in a range of items; the midpoint
has many litems above as below it.

Basic
Like fundamental, this word is often unnecessary. An example of unnecessary use: Dental implants consist of two basic types: subperiosteal and endosteal.

Between, among
Use between when 2 things are involved and among when there are more than 2.

Biopsy
This noun should NOT be used as a verb. A biopsy was performed on the Tissue, rather than: The tissue was biopsied.

Centric

An adjective that requires a noun, as in centric relation.

Currently, now, at present, etc.

These expressions are often unnecessary, as in: This technique is currently being used...

Data Use as a plural, as in: The data were...

Employ Should not become an elegant variation of use, as in This method is employed ...

Ensure Preferred over insure in the sense of to make certain. Fewer, less
Use fewer with nouns that can be counted (fewer patients were seen) and less with nouns that cannot be counted (less material was used).

Following After is preferred.

Imply, infer

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The speaker implies; the listener infers.

Incidence
The rate at which a disease occurs in a given time; sometimes confused with prevalence (the total number of cases of a disease in a given region).

Majority
Means more than half; use most when you mean almost all. Male, female
For adult humans, use men and women. For children, use boys and girls.

Must, should Must means that the course of action is essential. Should is less strong and means that the course of action is recommended.

Numbers
Spell out numbers used in titles or headings and numbers at the beginning of a sentence. The spelled version may also be preferable in a series of consecutive numbers that may confuse the reader (eg. 2 3.5-inch disks should be written two 3.5-inch disks). In all other cases, use Arabic numerals.

Orient Proper form; avoid orientate.

Pathologic
Use instead of pathological. Other words in which the suffix -al has been dropped include biologic, histologic, and physiologic.

Pathology
The study of disease; often mistaken for pathosis (the condition of disease)

Percent
Use the percent sign in the text, as in The distribution of scores was as follows: adequate, 8%; oversized, 23%; and undersized, 69%. But spell out when the percent opens a sentence, as in Twenty percent of the castings ...

Prior to Before is preferred.

Rare, infrequent, often not, etc.

Whenever possible, these vague terms should be backed up with a specific number.

Rather Like very, this word should be avoided.

Regimen
A planned program for taking medication, dieting, exercising, etc. Not to be confused with regime, meaning a system of government or management.

Sex

Use "sex" rather than "gender" unless you are referring to the socially constructed roles, behaviors, accivities, and attributes that a given society considers appropriate for men and women.

Symptomatology
The science or study of symptoms; this word is not a synonym for the word symptoms.

Technique Preferred over technic.

Using Avoid the dangling modifier in sentences such as "The impression was made using vinyl polysiloxane impression material." Write "with" or "by using" instead.

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Vertical
An adjective that needs a noun, as in vertical relation.

### Via Use through, with, or by means of:

White Preferred over Caucasian. This is true only if the patient is from the Caucasus region of Eastern Europe. If not, use the term, white to describe the patient.

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